

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2007

This is to certify that **KIZO Sp. z o.o.**
 Żwirki i Wigury 51
 43-190 Mikołów
 POLAND

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2:2007

Field of application: Manufacturing of new assemblies and components for railway vehicles, except design and except purchasing of welded parts.

Range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3,0 + 40,0 mm D > 150,0 mm	FW
		t = 1,5 + 6,0 mm D > 150,0 mm	BW
	3.1	t = 3,0 + 40,0 mm D > 150,0 mm	FW
	8.1	t = 3,0 + 40,0 mm D > 150,0 mm	FW
		t = 3,0 + 7,8 mm D > 150,0 mm	BW

(continuation: see reverse)

Responsible welding coordinator: Paweł Korjakowski (IWE) born: 15.06.1984
Deputy with equal rights: Krzysztof Karbowski (IWE) born: 17.02.1991
Deputy: – born: –
Comments: see reverse
Certificate no.: TUVRh/15085/CL1/PL022/20
Valid: from 02.09.2020 to 01.09.2023
Issued on: 02.09.2020
Auditor: SKRZYPEK
 General regulations (see reverse)



Krajewska
 Krajewska
 Certification Body



Certificate no.: TUVRh/15085/CL1/PL022/20

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
141	1.2	t = 1,5 ÷ 6,0 mm D > 150,0 mm	BW
	1.2 + 8.1	t = 3,0 ÷ 40,0 mm D > 150,0 mm	FW
	8.1	t = 2,0 ÷ 50,0 mm D ≥ 5,0 mm	FW
		t = 1,5 ÷ 6,0 mm D > 150,0 mm	BW
	23.1	t = 1,5 ÷ 6,0 mm D > 150,0 mm	FW
		t = 1,5 ÷ 6,0 mm D > 150,0 mm	BW

Comments:

Certification conditions EN 15085-2 are available on:
www.tuv.pl/zalaczniki

Certification was executed acc. to Classification of Economic Activities: Manufacture of railway locomotives and rolling stock.

Company's registered address:
KIZO Sp. z o.o.
Okoniowa 6
40-748 Katowice

General regulations

according to EN 15085-2:2007.

Revocation of the Certificate

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files

TÜV Rheinland Polska Sp. z o.o.
ul. 17 Stycznia 56, 02-146 Warszawa, Poland
Certification Body
Field Office ul. Wolności 327, 41-800 Zabrze, Poland
e-mail: post@pl.tuv.com